



## Bladder Replacement Installation Procedures

(132 Gallons Capacity and Larger)

1. Remove all existing precharge air in the vessel by depressing on tire valve. Precharge pressure should read 0 psi.
2. Loosen connection piping to vessel.
3. Start loosening all the nuts on the cover plate (top & bottom). **Note: Do not loosen nuts if air charge in the vessel is not completely removed! This could lead to serious injuries.**
4. Once bolts are removed proceed to lift out the cover plate. Overhead room will be required in order to completely remove the cover plate assembly.
5. Check internally to see if there is any remaining standing water. If present remove with wet vacuum. This will help with the removal of the bladder.
6. Proceed to lift rubber collar from the tank and begin pulling the bladder from the center of opening. Once the old bladder is removed, proceed to clean out any remaining water or debris. Allow tank to dry and vacuum out any loose dirt or debris.
7. Lay out replacement (new) bladder in full length. Fold bladder lengthwise into a tube shape. The smaller the tube shape the better the bladder will be able to slip into the tank collar.
8. Position the collar on the bladder on the tank collar. Ensure that the collar sits well on the tank pad. Visually inspect cover plate assembly for any sharp edges or projection. Replace cover plate assembly and tighten up all the nuts to about 60 lbs. torque.
9. Once all the bolts are tighten, pre-charge tank to minimum system operating pressure. Allow system connection to be open to atmosphere while tank is charging. This will allow any trapped air in the bladder to escape. Once fill pressure is reached, soap test cover plate and top nut if no leaks are present attach system piping connection.